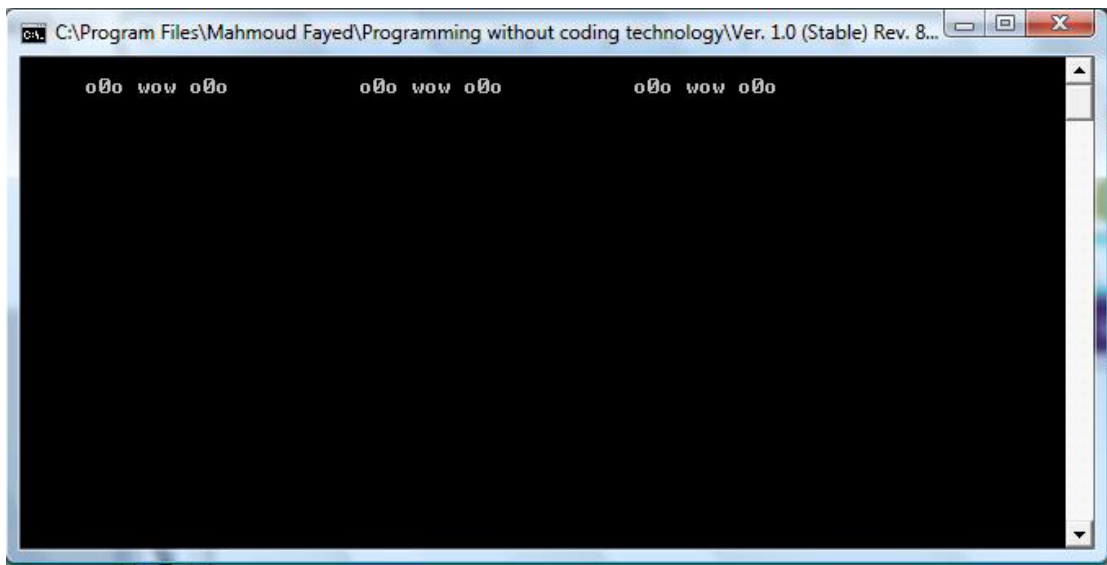The final steps tree

The final application

Sub String transform

Search and replace characters within a character string or memo field

Example – Screen Shots: